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MSCI 334: Operations Planning and Inventory Control

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Maintains The Focus On Continual Process Improvement While Enhancing The

Forecast “push,” customer “pull,” and hybrid models Module 11

*Adapted from Nahmias - Production and Operations Analysis Extreme case of push system with centralized decision making and little to no communication between the various stakeholders This is an extreme example intended to highlight the unique differences between push and pull 4

Forecasting Solutions To Problems From Chapter 2

Production: Forecast product demand (aggregate and individual), availability of resources, labor 25 a) Aggregate forecasts deal with item groups or families b) Short term forecasts are generally next day or month; Long term forecasts may be for many months or years into the future

Table of Contents

Production Floor panel (below), and you can also see the progression of products through the various machines The managers in the game will help guide you through the process In Practice Operations, the production floor uses a workcenter (or job shop) layout, where machines are